## Accelerated Degradation Testing of Polymers

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#### **Accelerated Degradation of Materials**

#### **Accelerated Ageing**

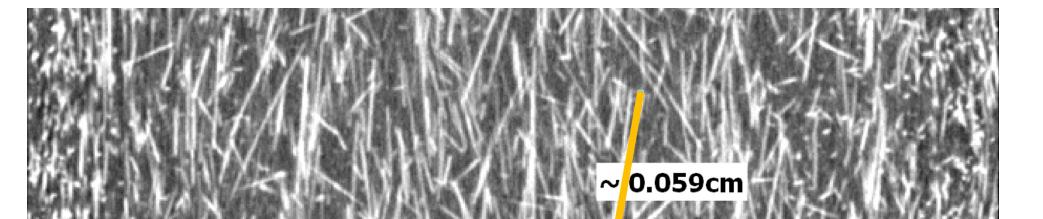
Accelerated ageing is the process in which one or more degradation mechanisms of a material are intentionally accelerated. At FHV, we currently employ several climate simulation chambers, a temperature shock chamber and a Ultraviolet chamber to apply irradiation and thermal stresses and mimic the effect of weather.

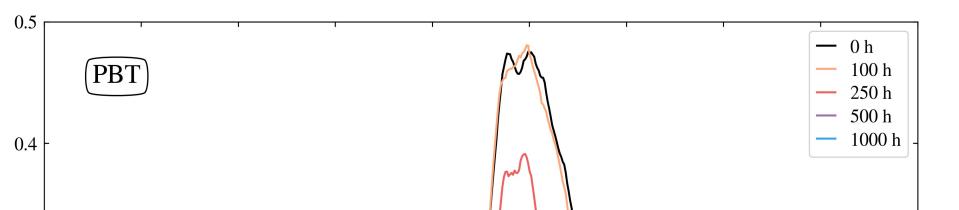


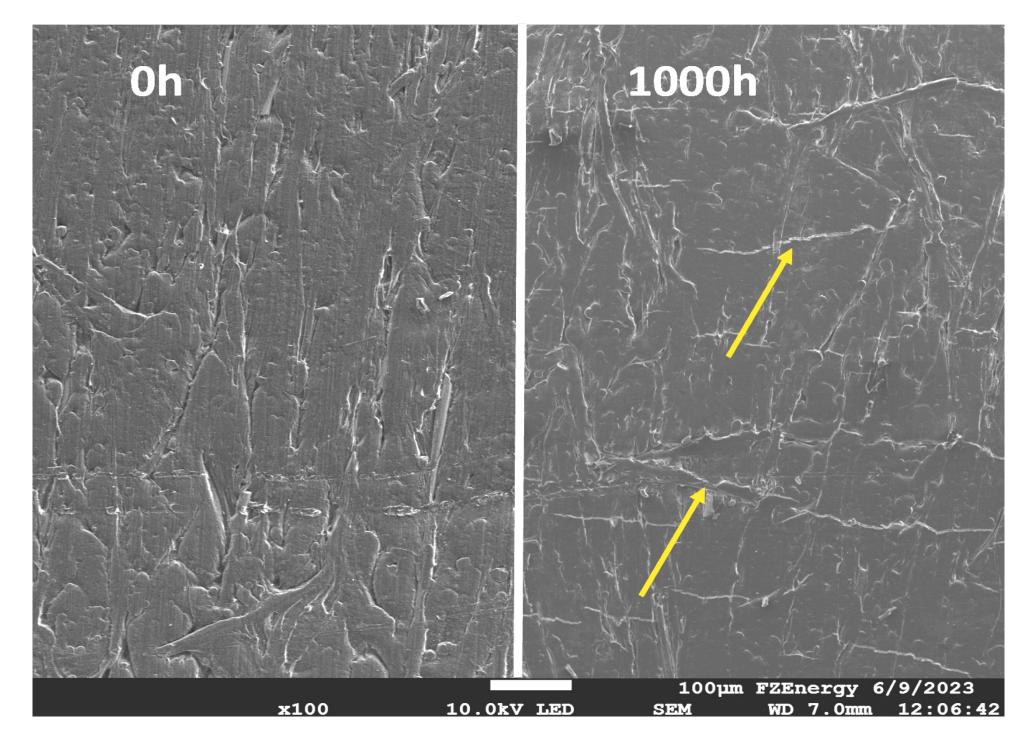
#### **Analysis of Aged Materials**

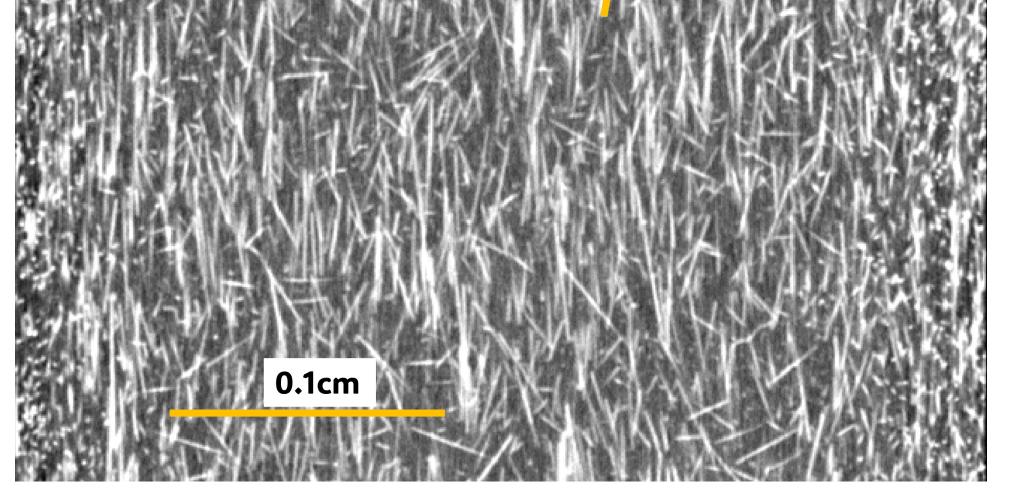
Applying accelerated ageing, the original properties of the materials change and further degrade. We analyze the involved influences to better understand why failure mechanisms occur and how they can be prevented. The analysis techniques include Raman, SEM, CT and mechanical testing.

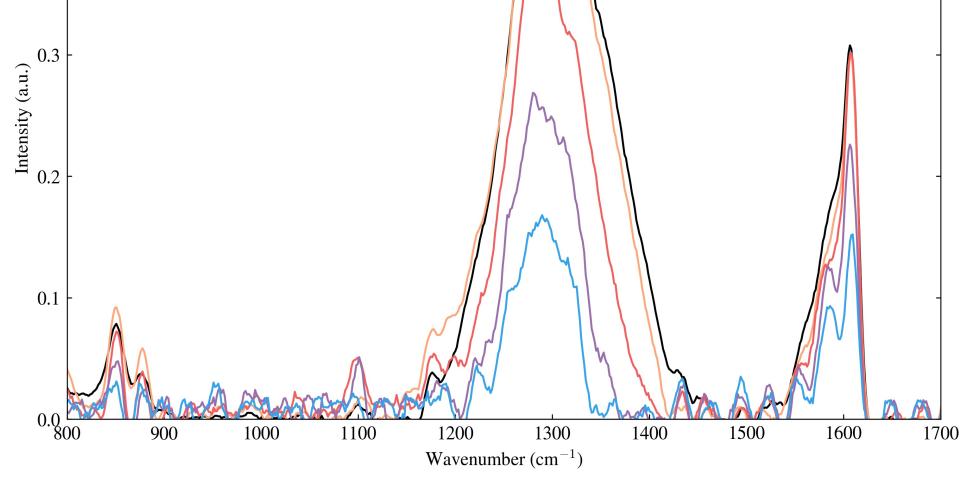
#### **Results of PBT Analysis**











### **Computed Tomography**

CT scan of the unaged glass fiberreinforced PBT reveals the distribution of glass fibers in the polymer matrix. Orientation of the fibers is more ordered in the bulk of material than in the edges.

#### Raman Spectroscopy

By ageing of PBT at 180°C, the intensity and width of  $CH_2$  band (1300 cm<sup>-1</sup>) decreases. Alongside, shoulder separation and intensity decrease in aromatic C=C band (1621 cm<sup>-1</sup>) are seen.

### **Scanning Electron Microscopy**

SEM of surface microstructure of unaged and aged PBT samples at 180°C show that ageing caused surface damage of the polymer and several horizontal cracks appeared.

# Available Infrastructure How can we help you? • Climate Chambers • UV Chamber • Computed Tomography Services at FHV

 Accelerated degradation, lifetime and reliability testing according to desired requirements or standards

- Discovery DM340 and DY110 C
- Temperature range: -70 to +180 °C
   Humidity range: 10-98% RH
- BS-02 Opsytec
- Spectral range: 280 to 400nm
- Irradiation power: 15 Watts
- Phoenix Nanotom m
- Magnification: x1.4 to x300
- Detail detectability: 0.2 µm

- Temperature Shock Chamber
  - Weiss ShockEvent T/60/V2
  - Temperature range: -80 to +220 °C
  - Shock rate: 30 K/s
- Scanning Electron Microscopy
  - JEOL JSM-7100F
  - Magnification: up to x1000000
  - Elemental detectability: 0.5 wt%
- Raman Spectroscopy
- WITEC alpha300 R
- Magnification: x10 to x100
   Lasers: 405, 532, 785 nm
- Characterisation and analysis on the macro-, and micro-scale
- Failure identification and estimation of product age or product lifetime

#### **FHV** Vorarlberg University of Applied Sciences







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