



Michael Ackermann

Graduate Candidate	Michael Ackermann
Examiner	Prof. Dr. Rainer Bunge
Co-Examiner	François Boone, GEVAG, KVA Trimmis
Subject Area	Water treatment
Project Partner	East China University of Science and Technology, Shanghai, China

## Oxidation of acid-copper complexes from electroplating wastewater

### Using of advanced oxidation processes for the treatment of electroplating wastewater



Experimental set-up for the treatment with ozone and ozone with UV

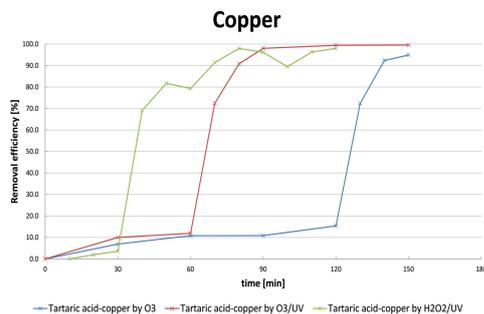
**Introduction:** Chelating agents such as citric acid, tartaric acid, EDTA are widely used as detergent additives, stabilizing agents, preservatives in many different industries, especially in the electroplating industry. These chelating agents form stable complexes with heavy metals like arsenic, chrome, cadmium, copper, lead, nickel, silver and zinc. After treatment of the metal, the effluent is strongly contaminated which can affect the environment substantially. In order to deal with such effluents, there are various treatment techniques available, such as chemical precipitation, ion-exchange, adsorption, membrane filtration, flotation and electrochemical treatment technologies, flocculation etc. All of these are widely used and have advantages and disadvantages. However, it is still difficult to meet the stringent environmental regulations set forth by the ministry of environmental protection of the People's Republic of China. For remediating these effluents, the use of advanced oxidation processes (AOP) was tested during the course of this thesis. AOP works with highly reactive hydroxyl radicals ( $\text{HO}\cdot$ ) which oxidize the organic matter of the wastewater.



Experimental set-up for the treatment with hydrogen peroxide

**Proceeding:** This thesis is focused citric acid-copper, tartaric acid-copper and EDTA-copper complexes and their treatment with ozone (also in combination with UV), and hydrogen peroxide combined with UV. Initially, the removal of copper was carried out with different pH for each solution to find the optimum pH for precipitation. For treatment with  $\text{H}_2\text{O}_2/\text{UV}$  another set of experiments was conducted with different initial concentrations of  $\text{H}_2\text{O}_2$  to find the optimum concentration of  $\text{H}_2\text{O}_2$  for the further experiments. Finally, the 3 solutions were treated by  $\text{O}_3$ ,  $\text{O}_3/\text{UV}$  and  $\text{H}_2\text{O}_2/\text{UV}$  and the removal efficiencies of copper, TOC and COD were analysed.

**Result:** After sufficient organic matter from the wastewater was oxidised, the copper can be precipitated. It was shown that the removal efficiency of copper was improved strongly up to around 98% for each method. With regard to kinetics, the treatment method with  $\text{H}_2\text{O}_2/\text{UV}$  was the fastest and reached 90% after 60 minutes.



Removal of Copper in tartaric acid